



PLATING COMPANY

RACK & BARREL ZINC

	Lot
RoHS Clear	70
Yellow-non RoHS	70
Olive Drab-non RoHS	80
Black-non RoHS	80
RoHS Yellow	75
RoHS Black	95
Zinc on Zinc die cast	85
Zinc, no Chromate	75
Clear or Yellow & topcoat seal	75
Black-non RoHS & topcoat seal	90
Zinc, Bake, & Chromate	95
Zinc, Chromate with Torque Tension Modifier	125

CHROMATE CONVERSION ON ALUMINUM

RoHS Clear	75
Yellow-non RoHS	75
Chromate on casting	80

ETCH / CLEAN ON ALUMINUM 80

PASSIVATE

300 Series	90
400 Series	90
Citric	90

COPPER SULFATE TEST PER QUOTE
OTHER SPECIFIED TEST PER QUOTE

Degrease / Clean	80
Pickel & Oil	80
Salt Spray Test	200
Setup & Report +\$1 / hour	

RACK ZINC NICKEL

	Lot
Clear	120
Clear & Topcoat	135
Clear & Torque Tension Modifier	170
Clear, Bake, & Topcoat	175
Black & Topcoat	155
Black & Torque Tension Modifier	195
Black, Bake, & Topcoat	220

ADDITIONAL SERVICES

BAKE CHARGES

0 to 4 hours	40
5 to 24 hours	+\$5/hr above 4 hours
Above 24 hours	Per QUOTE

CERTIFICATIONS

Per certification	20
Special certifications (Documents, Process, Testing, Router)	25
PPAP certs / Lot certifications	200

SET-UP CHARGE:

PART MASKING	150
DEMAGNETIZE	100
OUTSIDE FREIGHT	15



QAS INTERNATIONAL
 ISO 9001:2015

REGISTERED FIRM

Certificate no A3202US